



Dart Aerospace Ltd.
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D350-607-511 Job Sheet 189720



008 362

Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 2/27/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/27/19	2/27/19	0.00	0.00	Start Up Stores/Pkg-2		
140	Packaging	4 pcs	2/27/19	2/27/19	0.00	0.00	Packaging1-3		DAS 46 MAR 06 2019
150	QC	4 pcs	2/27/19	2/27/19	0.00	0.00	QC4		9-89 MAR 06 2019
160	Packaging	4 pcs	2/27/19	2/27/19	0.00	0.00	Packaging3-1		9-89 MAR 06 2019
165	DC	4 pcs	2/27/19	2/27/19	0.00	0.00	DC		9-89 MAR 06 2019
170	QC21-FG	4 Ea	2/27/19	2/27/19	0.00	0.00	QC21		9-89 MAR 06 2019

Part Op Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007



Container No: S159343



Part: D350-607-511

Job No: 189720

Serial No/Batch: S159343

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 FAA STC SR002131

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	5114891
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	5150211
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	512057x4 518075x4
D3501-1	Bushing	32 pcs (8 ea)	90-Start up Operation	5128798x9 5136260x 23
D3910-3	Crosstube Lug	8 pcs (2 ea)	90-Start up Operation	5142702x4 5150017x4
D3910-5	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	5155327
D3910-7	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	5153479
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	90-Start up Operation	5151966
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	90-Start up Operation	5156479 x3 5159074x1
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	5156482
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	5156930
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	5152840
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5149814
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	5107756
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	5152652
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	5051477
D4085-3	Placard	4 pcs (1 ea)	90-Start up Operation	5143324
D4713-1	Spacer	4 pcs (1 ea)	90-Start up Operation	5131224
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	5050461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	80	606	0
	AN4-42A	16	83	0
	AN6-13A	8	59	0
	D3501-1	32	401	0
	D3910-3	8	32	0
	D3910-5	4	8	0
	D3910-7	4	8	0
	D3984-030	32	168	0
	D4085-3	4	33	0
	D4148-041	4	6	0
	D4149-041	4	10	0
	D4713-1	4	42	0
	D4775-041	8	12	0
	D4776-3	8	24	0
	MS21042L4	96	1,575	0
	MS21042L6	8	252	0
	MS3367-5-0	4	187	0
	NAS1149F0432P	160	802	0
	NAS1149F0663P	16	324	0

Part Specifications

Specifications could not be found.